



Dart Hawkesbury  
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**D4653-045**  
**Job Sheet 167170-C**



Part No: D4653-045

Job Qty: 24 ea

Part Name: Fitting Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description

Ship Via:

*DWG Rev. A ✓*

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |                       |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time             |
| 90    | Start up Operation | 24 Ea  |            | 11/29/17 | 0.00      | 0.00    | Start Up Large Fab1   | <i>DYC 17/11/13</i>   |
| 110   | Packaging          | 24 pcs |            | 11/29/17 | 0.00      | 0.00    | Packaging1            | <i>DYC 17/11/13</i>   |
| 120   | Large Fab          | 24 pcs |            | 11/29/17 | 0.00      | 8.60    | Large Fab 2           | <i>DYC 17/11/13</i>   |
| 130   | QC                 | 24 pcs |            | 11/29/17 | 0.00      | 0.00    | QC9                   | <i>PD 17-11-13</i>    |
| 140   | QC                 | 24 pcs |            | 11/29/17 | 0.00      | 0.00    | QC5                   | <i>PD 17-11-13</i>    |
| 150   | HandFinish         | 24 pcs |            | 11/29/17 | 0.00      | 0.98    | HandFinish1           | <i>2017-11-15 25C</i> |
| 160   | QC                 | 24 pcs |            | 11/29/17 | 0.00      | 0.00    | QC7                   | <i>2111</i>           |
| 170   | Small Fab          | 24 pcs |            | 11/30/17 | 0.03      | 0.5     | Small Fab             | <i>2111</i>           |
| 180   | QC                 | 24 pcs |            | 11/30/17 | 0.00      | 0.00    | QC5                   | <i>6A NOV 16 2017</i> |
| 190   | Packaging          | 24 pcs |            | 11/30/17 | 0.00      | 0.00    | Packaging3            | <i>6A</i>             |
| 200   | QC21-SA            | 24 Ea  |            | 11/30/17 | 0.00      | 0.00    | QC21                  | <i>17/11/16</i>       |

### Job Allocations

| Operation             | Component Part                      | Required | Inventory | Allocated | Std Qty |
|-----------------------|-------------------------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D4653-7                             | 24       | 4         | 0         | 0       |
|                       | D4653-9                             | 24       | 19        | 0         | 0       |
| 170-Small Fab         | <i>5008128</i> - D4654-3 <i>109</i> | 24       | 56        | 0         | 0       |

### Part Specifications

Specifications could not be found.

Plex 10/25/17 1:51 PM dart.poulin.mario

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



# WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: \_\_\_\_\_

## DISPOSITION

Rework ☐  
 Scrap ☐  
 As-is ☐  
 Approved ☐

Skid-tube ☐  
 Machining ☐  
 Thermoforming ☐  
 Large Fab ☐

Cross tube ☐  
 Small Fab ☐  
 Finishing ☐  
 Composite ☐

Water Jet ☐  
 Prod. Eng. Coord. ☐  
 Rec/Store/Packaging ☐  
 Supplier ☐

Engineering ☐  
 Quality ☐  
 Other ☐

QTY Effective : \_\_\_\_\_

MRB (QS1042) Approval

## Disposition

Completed By

Lead hand / Supervisor  
Approval VerificationQC / QA Coordinator  
Approval

Mfg Date: 11/13/17  
 Job No: 167170-C

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Fitting Assembly

D4653-045

PART NO:

Revision:

Operation:

Change No:

Packaging

## FAULT CATEGORY

☐ Temperature/Cure  
☐ Set-up  
☐ BOM/Route  
☐ Broken/Damage/Defect  
☐ Inspection Incomplete/Unqualified  
☐ Contamination  
☐ Countersink  
☐ Cut Too Short  
☐ Instructions Incomplete/Unclear  
☐ Drill Holes

☐ Power Loss/Surge  
☐ Folio/Program  
☐ Grain  
☐ Weld  
☐ Wrong Stock Pulled  
☐ Out of Sequence  
☐ Off-set  
☐ Mislabeled  
☐ Fit/Function  
☐ Misaligned/off center

☐ Positioned Wrong  
☐ Outside Dimensions  
☐ Over/Under tolerance  
☐ Part Incorrect  
☐ Part Lost/Missing  
☐ Part Moved  
☐ Drawing  
☐ Finish  
☐ Misread  
☐ Turning Sequence

Misidentified ☐Past Due ☐OTHER : ☐